



SCNC

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SKILLS CANADA
NATIONAL COMPETITION

OCMT
OLYMPIADES CANADIENNES
DES MÉTIERS ET
DES TECHNOLOGIES


SkillsCompétences
Canada
Edmonton2018

TEST PROJECT E / PROJET D'ÉPREUVE E

AUTOBODY REPAIR

CARROSSERIE

SECONDARY AND POST-SECONDARY /
NIVEAU SECONDAIRE ET POSTSECONDAIRE



ALUMINUM WELDING PROJECT TASK SHEET

Duration of project: 30 minutes

- 1) Prepare coupon surfaces for welding. Plug welds must be 8mm **STOP**
- 2) Clamp the two coupons together and perform a lap weld. **STOP**
- 3) Perform 4 MIG plug welds. **STOP**

