

TIME LIMIT: _____

DURÉE: _____

Project: PROJET

BOAT

BATEAU

Drawn By:

Date:

NOV, 2015

Contact Person:

DEVIN MILLIGAN

Page:

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SKILLS CANADA COMPETITION
2019

OLYMPIADES CANADIENNES

NOTES:
-ALL PARTS MUST BE TACKED IN PLACE BEFORE ANY WELDING COMMENCES
-PROJECT MUST REMAIN ON ITS BASEPLATE DURING WELDING
-ROOT OPENING AND ROOT FACE YOUR CHOICE
-NO AUTOGENOUS WELDING

TOUS LES MATÉRIAUX PLATS ONT UNE ÉPAISSEUR DE 3 mm
MATÉRIAUX EN ACIER INOXYDABLE
TOUTES LES DIMENSIONS SONT EN MILLIMÈTRES
ALL FLAT MATERIAL 3MM THICK
Stainless ALL DIMENSIONS IN MILLIMETERS

LISTE DE MATÉRIEL
MATERIAL LIST

*ITEM 1	1	170 X 400
*ITEM 2	1	110 X 152
*ITEM 3	2	66 X 84
*ITEM 4	1	170 X 136
*ITEM 5	2	13 X 305
*ITEM 6	1	110 X 152
*ITEM 7	1	30 X 170
*ITEM 8	2	30 X 305
*ITEM 9	2	30 X 77
*ITEM 10	2	43 X 89

*ÉLÉMENT

Project:

BOAT

BATEAU

Drawn By:

Date:

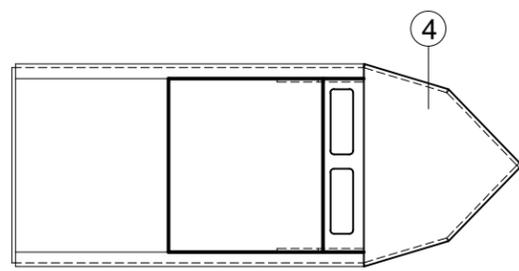
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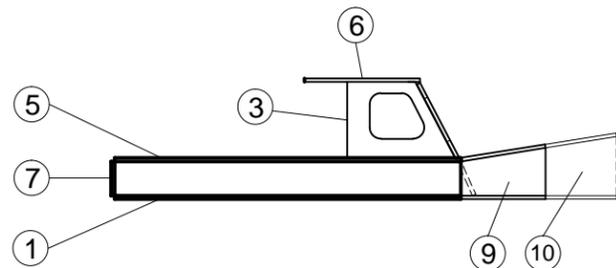
DEVIN MILLIGAN

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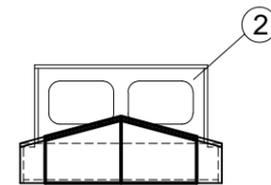
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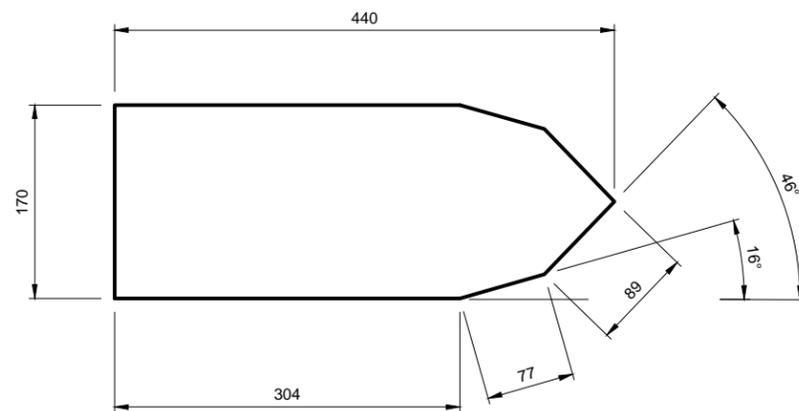
PLAN VIEW VUE EN PLAN



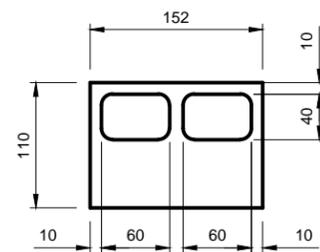
SIDE VIEW
VUE LATÉRALE



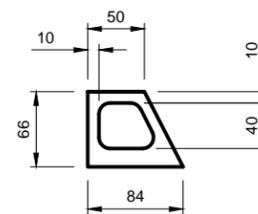
FRONT VIEW VUE AVANT



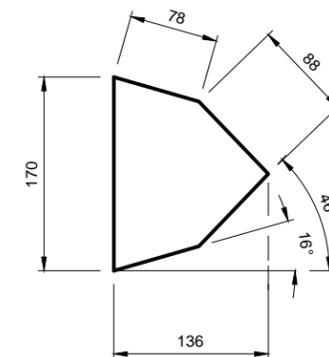
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ÉLÉMENT 1



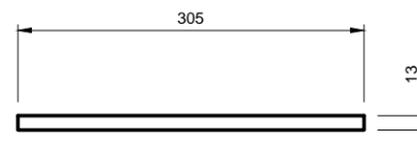
ITEM 2
ÉLÉMENT 2



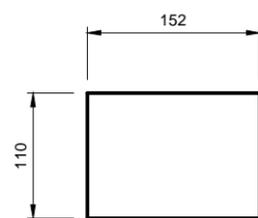
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ÉLÉMENT 3



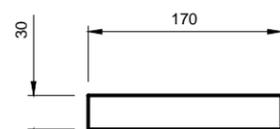
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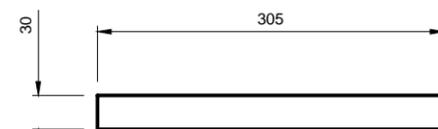
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ÉLÉMENT 5



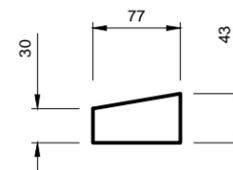
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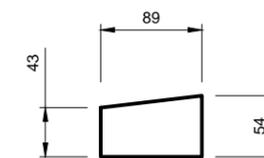
ITEM 7
ÉLÉMENT 7



ITEM 8
ÉLÉMENT 8



ITEM 9
ÉLÉMENT 9



ITEM 10
ÉLÉMENT 10

NOTES:
-ASSEMBLER TEMPORAIREMENT TOUT LE PROJET AVANT DE COMMENCER À SOUDER
-LE PROJET DOIT DEMEURER À PLAT SUR SA PLAQUE D'ASSISE DURANT LE SOUDAGE
-ÉCARTEMENT À LA BASE ET TALON À VOTRE CHOIX
-AUCUNE SOUDURE AUTOGÈNE