



NOTES:

1. TACKWELD ALL COMPONENTS TOGETHER BEFORE ANY WELDING COMMENCES
2. FOR SMAW USE E4918 ELECTRODES
3. ALL VERTICAL WELDING PROGRESSION VERTICAL UP
4. PROJECT MUST REMAIN FLAT ON ITS BASEPLATE DURING WELDING
5. ONCE FITTING IS COMPLETED, PROJECT MUST BE STAMPED BEFORE WELDING
6. SMAW: ROOT: E4310 or E4311, FILL AND CAP E4918

TIME LIMIT: 6 HRS

ALL MATERIAL LOW CARBON STEEL
ALL DIMENSIONS IN MILLIMETRES

L	1	PLATE 9 x 60 x 60	
K	1	PLATE 6 x 25 x 150	
J	2	PLATE 6 x 25 x 256	
I	1	PLATE 6 x 94 x 100	SHAPE
H	2	PLATE 9 x 49 x 200	MILL - BEVEL ONE SIDE
G	1	PLATE 6 x 100 x 200	
F	1	PLATE 6 x 100 x 200	
E	1	PLATE 6 x 200 x 256	
D	2	PLATE 9 x 99 x 150	MILL - BEVEL ONE SIDE
C	1	PLATE 6 x 200 x 256	SHAPE
B	1	PLATE 6 x 200 x 256	SHAPE
A	1	PLATE 6 x 262 x 265	

Item	Quantity	Description	Notes
Designed by	Checked by	Drawn by	Date 14-10-2018
Jason Wagg	J. W.	John Kroisenbrunner	
			Scale 1:5

DO NOT SCALE DRAWING

