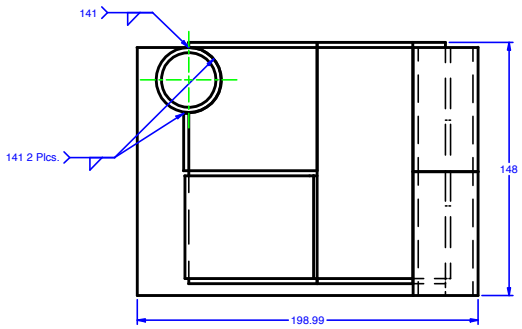
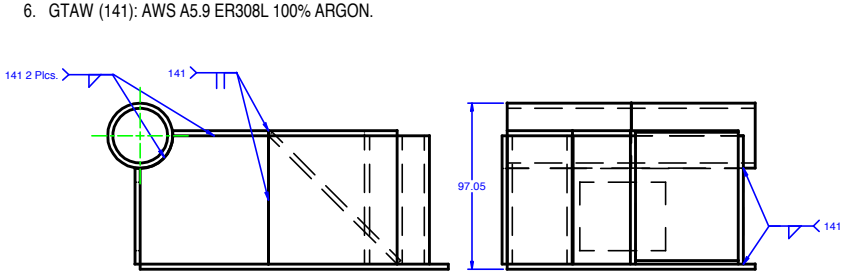
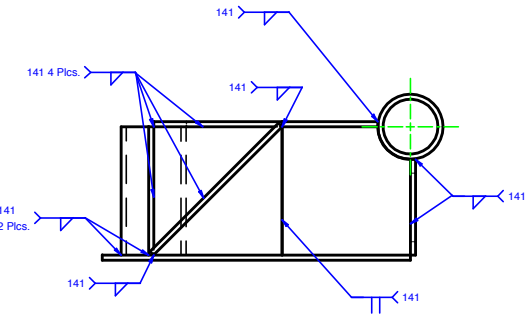
INSTRUCTIONS

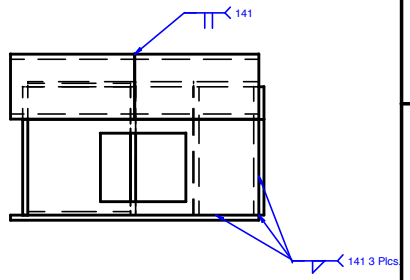
1. TACK WELDS CAN BE MADE IN ANY POSITION WITH ANY PROCESS IN THE MOST LOGICAL SEQUENCE FOR STRUCTURAL SQUARENESS AND JOINT ACCESS.
2. ALL TACK WELDS ARE TO BE MADE NO LONGER THAN 10mm AND PLACED ON THE OUTSIDE OF THE STRUCTURE ONLY. ALL WELDS ARE TO BE MADE AS INDICATED ON DRAWING.
3. ALL FILLET WELDS ARE TO BE 3mm +1mm -0mm IN LEG SIZE.
4. NO GRINDING WILL BE ALLOWED
5. NO POST CLEANING
6. GTAW (141): AWS A5.9 ER308L 100% ARGON.

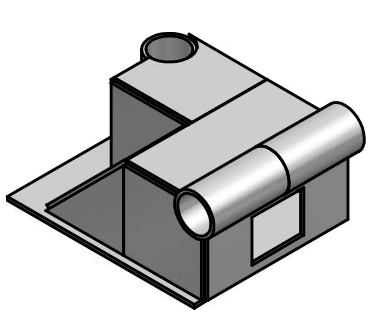
1. LE POINTAGE DES PIÈCES PEUT SE FAIRE DANS N'IMPORTE QUELLE POSITION AVEC N'IMPORTE QUEL PROCÉDÉ DANS LA SÉQUENCE LA PLUS LOGIQUE POUR FACILITER L'ÉQUERRAGE ET L'ACCÈS AUX JOINTS.
2. LES SOUDURES DE POINTAGE NE DOIVENT PAS MESURER PLUS DE 10MM ET DOIVENT ÊTRE SITUÉES HORS DE LA STRUCTURE
3. LES DIMENSIONS DES SOUDURES D'ANGLE DOIVENT ÊTRE DE +1MM-0MM
4. AUCUN MEULAGE PERMIS
5. ACUN NETTOYAGE APRÈS SOUDAGE
6. GTAW (141): AWS A5.9 ER308L 100% ARGON.

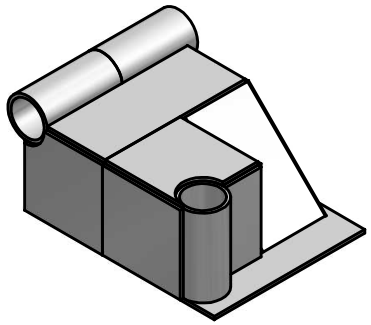












Test Project for 42nd World Skills Competition São Paulo, Brazil 2015
Projet de compétition de la 42ième olympiade São Paulo, Brésil 2015
Copyright 2015 Worldskills International,
All Rights Reserved.
Tous droits réservés

Skill: WELDING Compétition : SOUDAGE		OR
Scale:/ NONE Échelle AUCUNE	Paper/papier: A3	
Drawn / Design by: N.Peterson Dessin et conception		Drawing / Dessin No:
Description:	Rev:	1 of /de 2