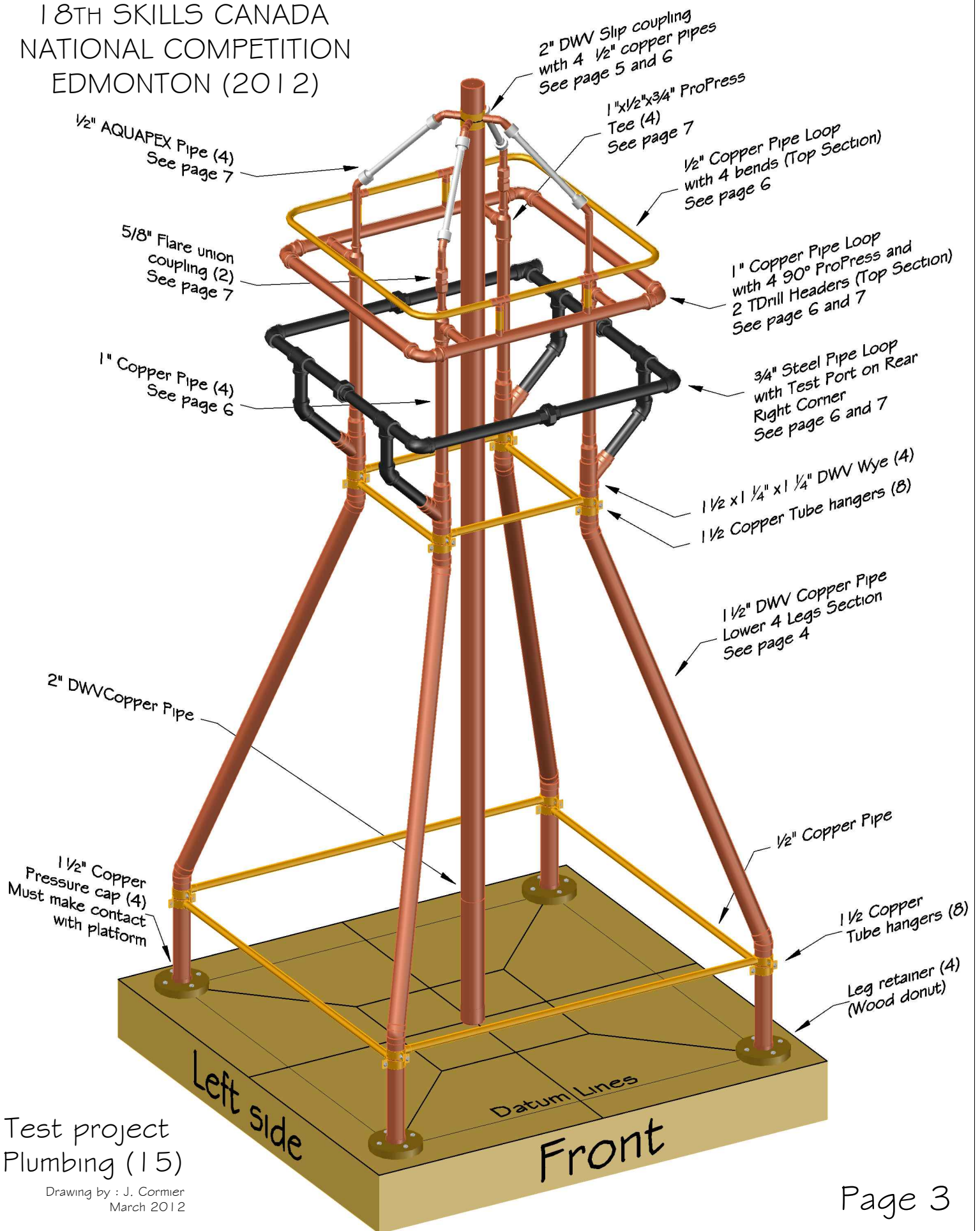


18TH SKILLS CANADA
 NATIONAL COMPETITION
 EDMONTON (2012)



2" DWV Slip coupling
 with 4 1/2" copper pipes
 See page 5 and 6

1"x1/2"x3/4" ProPress
 Tee (4)
 See page 7

1/2" AQUAPEX Pipe (4)
 See page 7

1/2" Copper Pipe Loop
 with 4 bends (Top Section)
 See page 6

5/8" Flare union
 coupling (2)
 See page 7

1" Copper Pipe Loop
 with 4 90° ProPress and
 2 TDrill Headers (Top Section)
 See page 6 and 7

1" Copper Pipe (4)
 See page 6

3/4" Steel Pipe Loop
 with Test Port on Rear
 Right Corner
 See page 6 and 7

1 1/2 x 1 1/4" x 1 1/4" DWV Wye (4)
 1 1/2" Copper Tube hangers (8)

1 1/2" DWV Copper Pipe
 Lower 4 Legs Section
 See page 4

2" DWV Copper Pipe

1/2" Copper Pipe

1 1/2" Copper
 Pressure cap (4)
 Must make contact
 with platform

1 1/2" Copper
 Tube hangers (8)

Leg retainer (4)
 (Wood donut)

Left side

Datum Lines
 Front

Test project
 Plumbing (15)

Drawing by : J. Cormier
 March 2012